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FINISHING SANDER POWXQ5401

1 APPLICATION

The sander is used to sand and buff wood, plastic and similar materials. It is very important to use the correct sandpaper!
It is not designed for professional use.

WARNING! Read this manual and general safety instructions carefully before using the appliance, for your own safety. Your power tool should only be passed on together with these instructions.

2 DESCRIPTION

1. Front-handle
2. On-/off switch
3. Lock button
4. Handle
5. Base plate
6. Paper clamp
7. Dust bag

3 PACKAGE CONTENT LIST

- Remove all packing materials
- Remove remaining packaging and transit supports (if existing)
- Check the completeness of the packing content
- Check the appliance, the power cord, the power plug and all accessories for transportation damages.
- Keep the packaging materials as far as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.

WARNING Packing materials are no toys! Children must not play with plastic bags! Danger of suffocation!

1set carbon brushes
Sanding paper (grain 120)
Dust bag
Instruction Manual

When parts are missing or damaged, please contact your dealer.

4 SYMBOLS

In this manual and/or on the machine the following symbols are used:

	Always wear hearing protection		Always wear safety goggles
	Always wear protective gloves		Always wear a dust mask.

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	Denotes risk of personal injury or damage to the tool.		Read manual before use
	In accordance with essential safety standards of applicable European directives		Class II - The machine is double insulated; Earthing wire is therefore not necessary.

5 GENERAL POWER TOOL SAFETY WARNINGS

Read all safety warnings and all instructions. Failure to follow all warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

5.1 Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

5.2 Electrical safety

Always check that the power supply corresponds to the voltage on the rating plate.

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

5.3 Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used whenever conditions require will reduce personal injuries.

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- Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

5.4 Power tool use and care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or sticking of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to stick and are easier to control.
- Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could lead to a hazardous situation.

5.5 Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

6 ADDITIONAL SAFETY-HINTS FOR SANDERS

- Always wear safety-goggles and a dust-mask during your work with the finishing-sander.
- Always secure the workpiece by clamps or else to avoid slipping away.
- Always keep the holes in the base plate clean from dust.
- Do not leave the tool running operate the tool only when hand-held.
- Ventilate your work area adequately when you perform sanding operations.
- For the best results, empty the dust bag when it becomes approximately half full.

7 OPERATION

Do not sand plaster surfaces, (WARNING: In this case your warranty becomes void) this may clog the motor (brushes, ball bearings,…)

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7.1 Attaching the sandpaper

Disconnect the tool from the power-supply before changing sanding paper.

7.1.1 Paper clamps

- Open the paper-clamps on both sides of the base-plate and remove the worn-out sanding-paper.
- Place a new sanding-paper on the base-plate observing the holes in the sanding-paper fit to the holes of the base-plate.
- Bend the paper to the base-plate and fasten one clamp first. Press the sanding-paper against the base-plate, bend the other end and fasten second clamp.
- Attention: This finishing sander is not suitable for wet sanding jobs.

7.1.2 Hook-and-loop system

- To attach sanding paper, first remove all dirt or foreign matter from the sanding base plate. Then attach the sanding paper to the sanding base plate, using the hook-and-loop system of the sanding paper and the sanding base plate.
- Make sure the perforations in the paper coincide with those on the sanding base plate, to ensure optimal dust collection.
- The sandpaper should rest flush on the base plate and must not come loose.

7.2 Attaching the dust bag

Use always the supplied dust bag in importance of your health (7) when you work with the machine

8 CLEANING AND MAINTENANCE

Attention !Before performing any work on the equipment, pull the power plug.

8.1 Cleaning

- Keep the ventilation slots of the machine clean to prevent overheating of the engine.
- Regularly clean the machine housing with a soft cloth, preferably after each use.
- Keep the ventilation slots free from dust and dirt.
- If the dirt does not come off use a soft cloth moistened with soapy water.

Never use solvents such as petrol, alcohol, ammonia water, etc. These solvents may damage the plastic parts.

8.2 Checking and replacing the carbon brushes

The carbon brushes must be checked on a regular basis.

- In case of wear, replace both carbon brushes at the same time.
- Mount the carbon brush holders.
- After mounting new carbon brushes, let the machine run at no load for 15 minutes.

Use only the correct type of carbon brushes.

8.3 Connecting cable and mains plug

If the connecting cable (or mains plug) is damaged, it must be replaced. Replacement of the connecting cable should only be carried out by a qualified specialist (qualified electrician).

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9 TECHNICAL DATA

Voltage	230-240 V AC ~ 50 Hz
Power input	250 W
Sandpaper-size	90 x 184 mm
No. Of vibrations	11.000 min-1
Weight	1,8 kgs
Protection class	⧈ / II

10 NOISE

Noise emission values measured according to relevant standard. (K=3)

Acoustic pressure level LpA	78 dB(A)
Acoustic power level LwA	89 dB(A)

ATTENTION! Wear hearing protection when sound pressure is over 85 dB(A).

aw (Vibration) :	6.9 m/s²	K = 1.5 m/s²

11 STORAGE

- Thoroughly clean the whole machine and its accessories.
- Store it out of the reach of children, in a stable and secure position, in a cool and dry place, avoid too high and too low temperatures.
- Protect it from exposure to direct sunlight. Keep it in the dark, if possible.
- Don't keep it in plastic bags to avoid humidity build-up.

12 WARRANTY

- This product is warranted for a 5-year period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding: batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.
- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for Powerplus tools.
- You can always obtain more information at the number 00 32 3 292 92 90.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneus net voltage. This list is not exhaustive.

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- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.
- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-moulded case if applicable to the unit), accompanied by proof of purchase.

13 ENVIRONMENT

Should your appliance need replacement after extended use, do not discard it with the household rubbish but dispose of it in an environmentally safe way. Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

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14 DECLARATION OF CONFORMITY

CE

VARO N.V. - Joseph Van Instraat 9 - BE2500 Lier - BELGIUM, declares that,

Product:	Sander 250W
Trade mark:	POWERplus XQ
Model:	POWXQ5401

is in conformity with the essential requirements and other relevant provisions of the applicable European Directives, based on the application of European harmonized standards. Any unauthorized modification of the apparatus voids this declaration.

European Directives (including, if applicable, their amendments up to the date of signature);

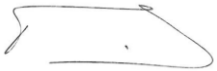
2011/65/EU
2006/42/EC
2004/108/EC

European harmonized standards (including, if applicable, their amendments up to the date of signature);

EN60745-1: 2009
EN60745-2-4: 2009
EN55014-1: 2006
EN55014-2: 1997
EN61000-3-2: 2006
EN61000-3-3: 2008

Keeper of the Technical Documentation : Philippe Vankerkhove, VARO – Vic. Van Rompuy N.V.

The undersigned acts on behalf of the company CEO,



Philippe Vankerkhove
Regulatory Affairs – Compliance Manager
Date: 03/03/2014

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